



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4645-1
Job Sheet 168551



Part No: D4645-1

Job Qty: 12 ea

Part Name: No Smoking & Fasten Belt Light



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/16/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Note: DWG REV A lpp RevA 12.05.31 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		12/15/17	0.00	0.00	Purchasing		At 18/01/23
110	Packaging	12 pcs		12/15/17	0.00	0.00	Packaging2		At 18/01/23
120	QC	12 pcs		12/15/17	0.00	0.00	QC6		At 18/01/23
130	Packaging	12 pcs		12/15/17	0.00	0.00	Packaging3	5/108	At 18/01/23
140	QC21-SA	12 Ea		12/15/17	0.00	0.00	QC21		At 18/01/23

Part Op Descriptions: 100 - Issue P/O: 038391 Purchase Part Number: IS5083-3 Supplier: BIRK AEROSYSTEM CORPORATION

NOV 16 2017

Job Allocations

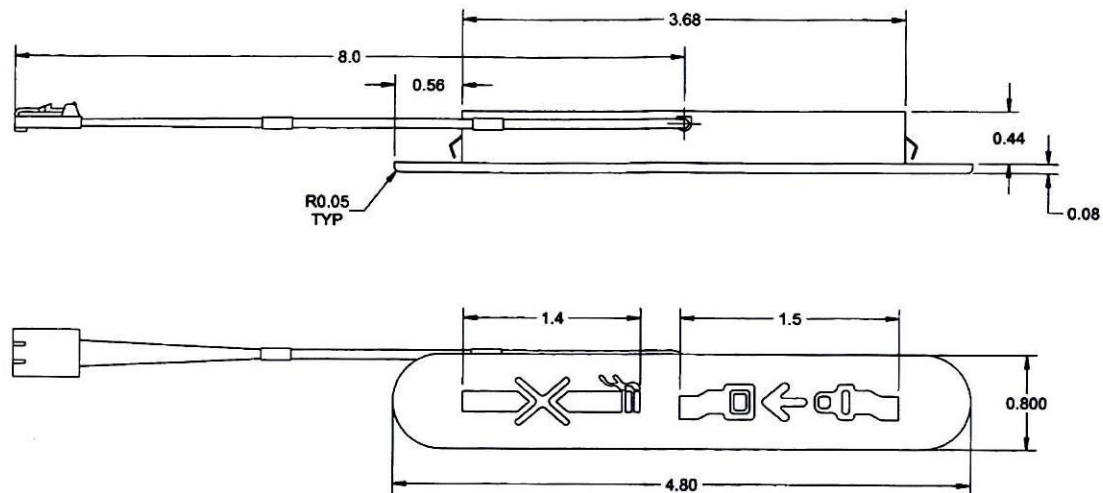
Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	IS5083-3	12	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/16/17 2:40 PM dart.poulin.mario

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	WIRE SIZE	CONNECTOR TYPE	COLOR	WEIGHT (lbs)
D4645-1	NO SMOKING & FASTEN BELT LIGHT	BIRK AEROSPACE CORPORATION	ISS083-3	24 GA	3 CIRCUIT MOLEX PLUG 51006-0300	WHITE SAND	0.05

D4645-X INFORMATION SIGN

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

A NEW ISSUE		RF	12.07.25
REV.	DESCRIPTION		BY DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4645	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INFORMATION SIGN	NTS
DATE	12.07.25	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER PO038391

Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

PO No: PO038391
PO Date: 11/16/17
Due Date: 12/19/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
NOV 16 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	IS5083-3				No Smoking & Fasten Belt Symbols As Per dwg D4645 Rev. A		Firmed	12/19/17	12 pcs	0 pcs	12 pcs	\$121.18/pcs	\$1,454.16

Line Item Note job# 168551

Grand Total: \$1,454.16

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Handwritten signature/initials

Plex 11/16/17 3:17 PM dart.baker.diane

BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 02/22/18

CUSTOMER PO: PO038391

SHIPPER NO.: DAR180222

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
1	IS5083-3	NO SMOKING & FASTEN BELT SYMBOLS (REV. C)	12	12	1802674 MFG: 1808	12	-
		VALUE FOR CUSTOMS: \$ 1454.16 USD Country of Manufacture: United States					

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF **FEDEX INT'L COLLECT**

#3



QUALITY CONTROL INSPECTOR

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